


① ESSO Beacon 2

② Loctite 222

③ Loctite 243

④ Loctite 638

⑤  42 Nm

⑥  85 Nm

⑦ Compensation

**7 SPARE PARTS LIST 13.2810.01**

13.2810.01	A335/19/0.50-0.58		A335.0008.01			29.11.99
Item-No.		in group	Pcs.	Description	Dimension	Field
A33.1120	*		1	SHEAR BLADE		D5
A33.1155			1	SEALING HANDLE		A4
A33.1158			1	STOP		C3
A33.1161			1	BUSH		C3
A33.1163			1	SOCKET SET SCREW		C5
A33.1167		A33.1192	1	ROLLER		D4
A33.1168		A33.1192	1	LINK		D4
A33.1170			1	EJECTOR		A5
A33.1171	*		1	DIE HALF		E3
A33.1172	*		1	DIE HALF		E3
[A33.1173]			1	SHIM		C3
A33.1174			1	COVER		C6
A33.1176			1	WASHER		B4
A33.1177			1	WASHER		B5
A33.1179			1	TRUNNION		B3
A33.1181			1	SEALING CAM		B5
[A33.1186]			1	HOUSING		C5
[A33.1187]		A33.1192	1	DIE AND CUTTER SUPPORT		D3
A33.1190			1	COVER		C6
[A33.1192]			1	DIE AND CUTTER SUPPORT		D3
A33.2154			1	LIMIT BOLT		D3
A33.2158			1	STRAP STOP		D5
A33.2160	*		1	PUNCH		E3
A33.2175			1	BASE PLATE		E5
A33.2177	*		1	GRIPPER	HSS	E5
A33.3110			3	TENSIONING PAWL		B2
A33.3124			2	RING HALF		B2
A33.3129			1	ROCKER		B6
A33.3130			1	LOCKING RING		B3
A33.3131			1	DRIVER		B2
A33.3136			1	STRAP GUIDE		C5
A33.3137	*		3	CATCH PAWL		B2
A33.3138			1	SPACER RING		C5
A33.3143	*		1	TENSIONING WHEEL		C5
[A33.3144]			1	TENSION SHAFT		B2
A33.3151			1	TENSION HANDLE		A3
N1.1104			1	SCREW	M8 X 20	E4
N1.1110			1	SCREW	M5 X 8	D5
N1.1165		A33.1186	1	SCREW	M8 X 10	B3
N1.1168			2	SCREW	M5 X 16	C3
N1.1181			2	SCREW	M5 X 12	D5
N1.1182			1	SCREW	M10 X 1 X 80	B3
N1.1184			1	SCREW	M12 X 1,25 X 80	B5
N1.1202			1	SCREW	M5 X 10	B4
N1.1210			1	SCREW	M6 X 25	B2
N1.1304			2	SCREW	M3 X 8	E4
N1.1806			4	SCREW	M4 X 10	D4+
N1.1808			4	SCREW	M4 X 10	D6
N1.3106			1	SOCKET SET SCREW	M5 X 6	E3
N1.3116			1	SOCKET SET SCREW	M5 X 25	B6
N1.3120			1	SOCKET SET SCREW	M12 X 12	C3

[ ] = Group

\* = Wearing parts

13.2810.01	A335/19/0.50-0.58		A335.0008.01			29.11.99
Item-No.		in group	Pcs.	Description	Dimension	Field
N1.3203			1	SOCKET SET SCREW	M4 X 8	C3
N1.5131			1	HEXAGON NUT	M5	B6
N1.5907			1	HEXACON NUT	M6	B3
N1.6103			2	WASHER	5.3 X 9.5 X 1	C3
N1.6135			1	WASHER	15.2 X 24 X 1	C6
N2.1108			1	SECURITY RING	E20	B1
N2.1117			1	SECURITY RING	E14	C6
N2.2136		A33.1192	2	PARALLEL PIN	4 H6 X 10	E5
N2.2143		A33.1192	1	PARALLEL PIN	5 H6 X 16	D3
N2.2147			1	PARALLEL PIN	3 M6 X 10	E4
N2.2148		A33.1192	1	PARALLEL PIN	14 H6 X 48	D3
N2.2148			1	PARALLEL PIN	14 H6 X 48	B3
N2.2149			2	PARALLEL PIN	4 H6 X 22	E4
N2.2150			1	PARALLEL PIN	10 H6 X 65	B6
N2.2165			1	PARALLEL PIN	4M6 X 34	C5
N2.2230			1	PARALLEL PIN	5 H8 X 60	C3
N2.2401			1	DOWEL PIN	3 X 10	E5
N2.2441			2	DOWEL PIN	6 X 20 MM	B5
N2.2603			1	GROOVED PIN	6 X 16	A3
N2.3205			1	WOODRUFF KEY	5 X 7,5 X 18,57	B2
N2.4902			2	HAMMER HEAD BOLT	1,85 X 4,76	B4
N2.4906			1	HAMMER HEAD BOLT	5,31 X 12,7	B5
N2.5154			6	PRESSURE SPRING	0.45 X 3.9 X 7	B2
N2.5170			1	PRESSURE SPRING	2 X 9.8 X 96	B5
N2.5171			1	PRESSURE SPRING	1 X 8 X 26	C5
N2.5606			1	CUP SPRING	40X20.4X1	B2
N2.5807			1	TORSION SPRING		C3
N3.2315			1	NEEDLE BEARING		B3
N3.2316			1	NEEDLE BUSH		C6
N3.3131		A33.1192	2	SLIDE-BEARING		D4+
N3.3131			2	SLIDE-BEARING		C5+
N41.9128			1	ADHESIVE LABEL		A5
N41.9132			1	LABEL	A335	B4
N4.1116			2	GRIP BALL		A3+